Thursday, 1/25/2007 10:24:49 AM Kim Johnston User: **Process Sheet** : BUSHING : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer : 30465 Job Number : 10897 **Estimate Number** : NIA Part Number : D2618 P.O. Number : D2618 REV B1 S.O. No. : 13/12 **Drawing Number** This Issue : 1/25/2007 Project Number : N/A Prsht Rev. ; B1 : MACHINED PARTS **Drawing Revision** First Issue : N/A : 29645 Material **Previous Run** : 2/5/2007 Each **Due Date** Written By Checked & Approved By 05-11-22 : Est Rev:E Re-format JLM Comment **Additional Product** Job Number: **Machine Or Operation:** Description: Seq. #: MDELRINR0500 Delrin Round Bar .50" 1.0 Comment: Qty.: 0.2709 f(s)/Unit Total: 54.1800 f(s) Delrin Round Bar .50" black (MDELRINR0500) Batch: H103337 HARDINGE CNC LATHE 2.0 Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA195 & Dwg D2618. 2-Deburr QC2 INSPECT PARTS AS THEY COME OFF MACHINE 3.0 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 Comment: SECOND CHECK PACKAGING RESOURCE #1 5.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

## Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	TEP PROCEDURE CHANGE			PROCEDURE CHANGE		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	<b>/</b> .									
-										

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date: 07(02/1
			QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification	Approval	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto		

NOTE: Date & initial all entries

Date:

Thursday, 1/25/2007 10:24:49 AM

Űser:

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 30465

Part Number: D2618

Job Number:



Seq. #:

**Machine Or Operation:** 

**Description:** 

QC21

FINAL INSPECTION/W/O RELEASE







Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07.02.14

## Dart Aerospace Ltd

W/O:									
DATE	STEP	PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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QA: N/C Closed: \_\_\_\_ Date: \_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto		
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	30465
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618 Rev: B1		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X First	Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.100	+/-0.010	3.707				
Ø0.500	+0.000/-0.010	80.498				
Ø0.313	+0.020/-0.000	00.314				
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Measured by:	Inh	Audited by: NS	Prototype Approval:	N/A
Date:	07/02/08	Date: Onlowor	Date:	N/A

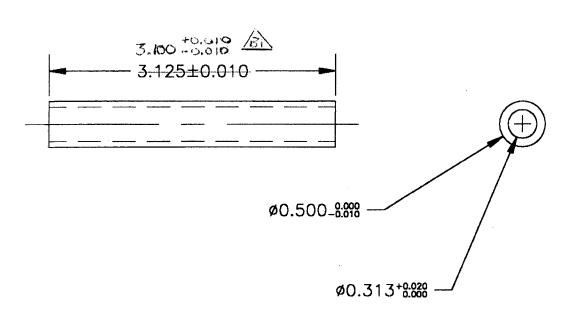
Rev	Date	Change	Revised by	Approved
Α	04.08.26	New Issue	KJ/JLM ,	1
В	04.09.10	Changed tolerance for Ø0.500	KJ/JLM A	





	BW		DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA			
	CHEC	KĘD	APPROVED	DRAWING NO.	RE	7.	8
)	BU	7	BW	D2618 SHEET	1 0	F	1
	DATE			TILE	SC	AL	Ē
	96:1	0:30		BUSHING		1	:1
	В		97.05.09	3.125 WAS 1.625, .313 WAS .375			
	RI	g-H	04,06.03	CHANGE DIM FOR BETTER FIT			

RELEASED 91/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 30